

Date: Thursday, 14/02/2008 1:48:32 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D2350		
Job Number	: 37457		Part Number	: D2350		
Estimate Number	: 10804		Drawing Number	: RTN08-011		
P.O. Number	:		Project Number	:		
This Issue	: 14/02/2008 S.O. No. :		Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 21/02/2008 Qty: 2 Um: Each		
Previous Run	: 00015					
Written By	:					
Checked & Approved By	:					
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP   <b>Comment: INSPECT WORK TO CURRENT STEP</b>
2.0	D2350	Litter Tie-Down Assembly   <b>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)</b> Litter Tie-Down Assembly Qty 2 of 5 from RTN 08-011. Original B33777.
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1   <b>Comment: HAND FINISHING RESOURCE #1</b> <ul style="list-style-type: none"> <li>- Dis-assemble Qty 2 D2350 tie downs. Identify the hardware and keep for re-assembley.</li> <li>- Sand witha 320 grit to remove the defects in the powder coat finish =&gt;       </li> <li>- Touch up , very nice and carefully, the affected area with alodine as per QSI 005-&gt;</li> </ul>
4.0	QC5	INSPECT WORK TO CURRENT STEP   <b>Comment: INSPECT WORK TO CURRENT STEP</b>   
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1   <b>Comment: HAND FINISHING RESOURCE #1</b> Powder coat white per QSI 005.   

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Drawing Name: D2350

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



5 08/02/19 42

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

-Re-assemble as per drawing, using the original hardware.

6 08/02/20 2

8.0 QC5

INSPECT WORK TO CURRENT STEP



08/02/20 2

Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and stock with the new batch #.

Location: ST/85

5 1/85

6 08/02/20 2

10.0 QC21

FINAL INSPECTION/W/O RELEASE



2

Comment: FINAL INSPECTION/W/O RELEASE

7 08/02/20 5

Job Completion



~ 2008/2/25 2

**DART**A COPY IS  
MADE  
HERE

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED B.W.	APPROVED J.A.	DRAWING NO. D2350
DATE 95:02:20		REV. B SHEET 2 OF 2 TITLE LITTER TIE DOWN ASSEMBLY SCALE

**RELEASED**  
96 06 07